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SHEET 1 OF 8

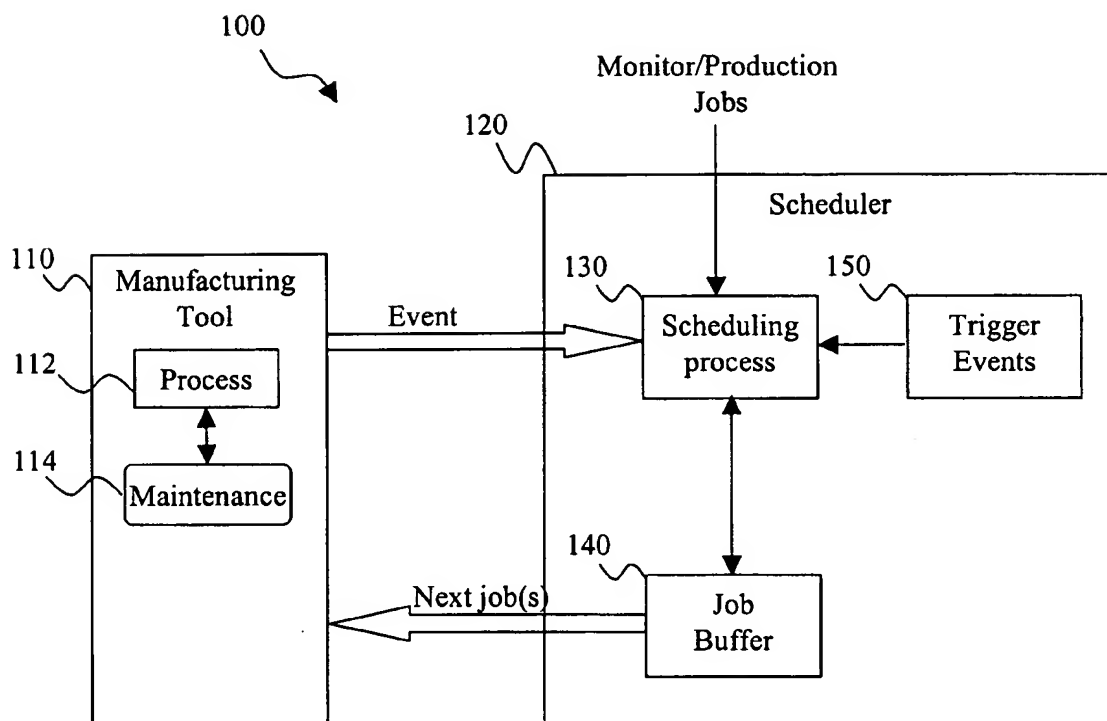


Fig. 1

SHEET 2 OF 8

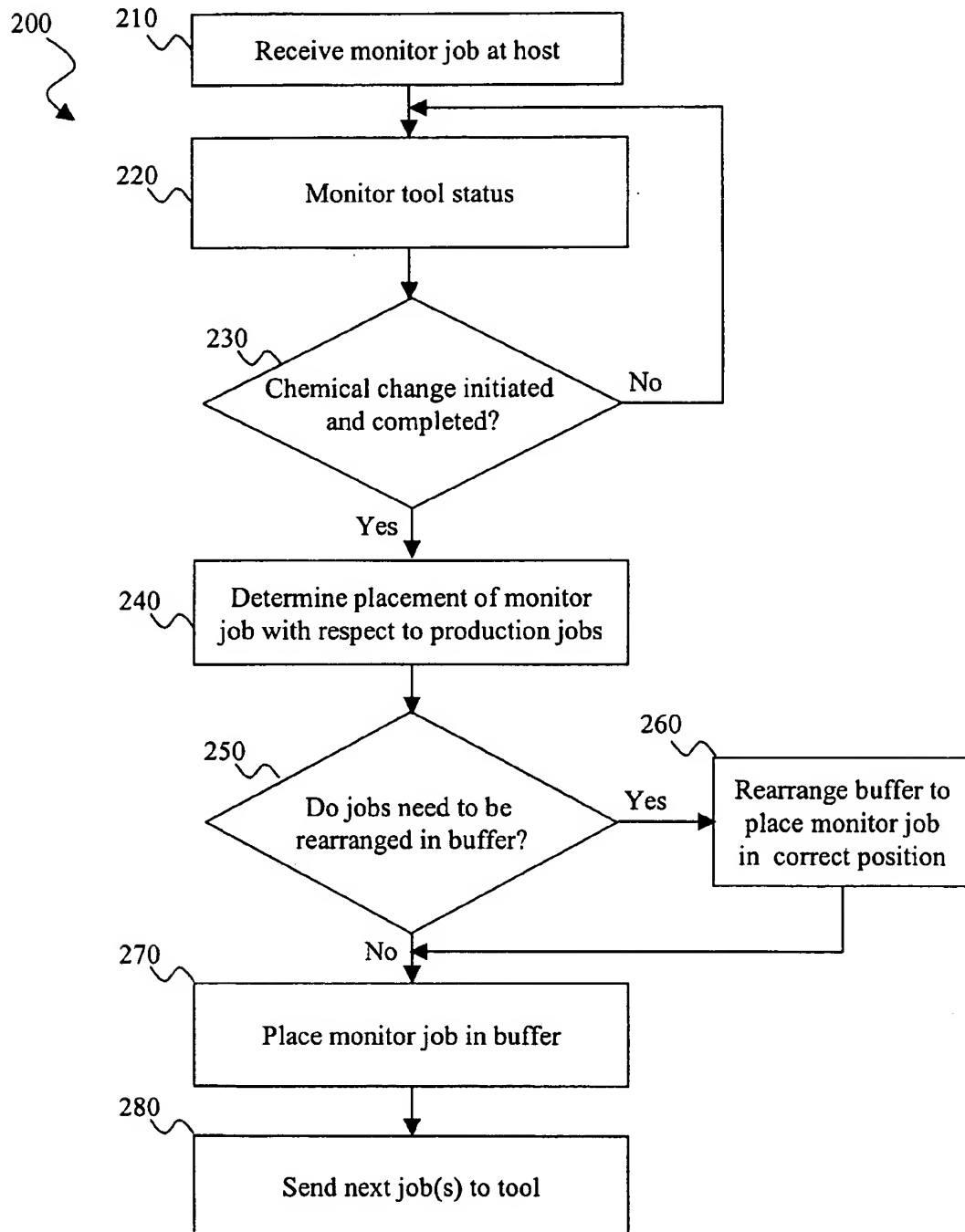


Fig. 2

SHEET 3 OF 8

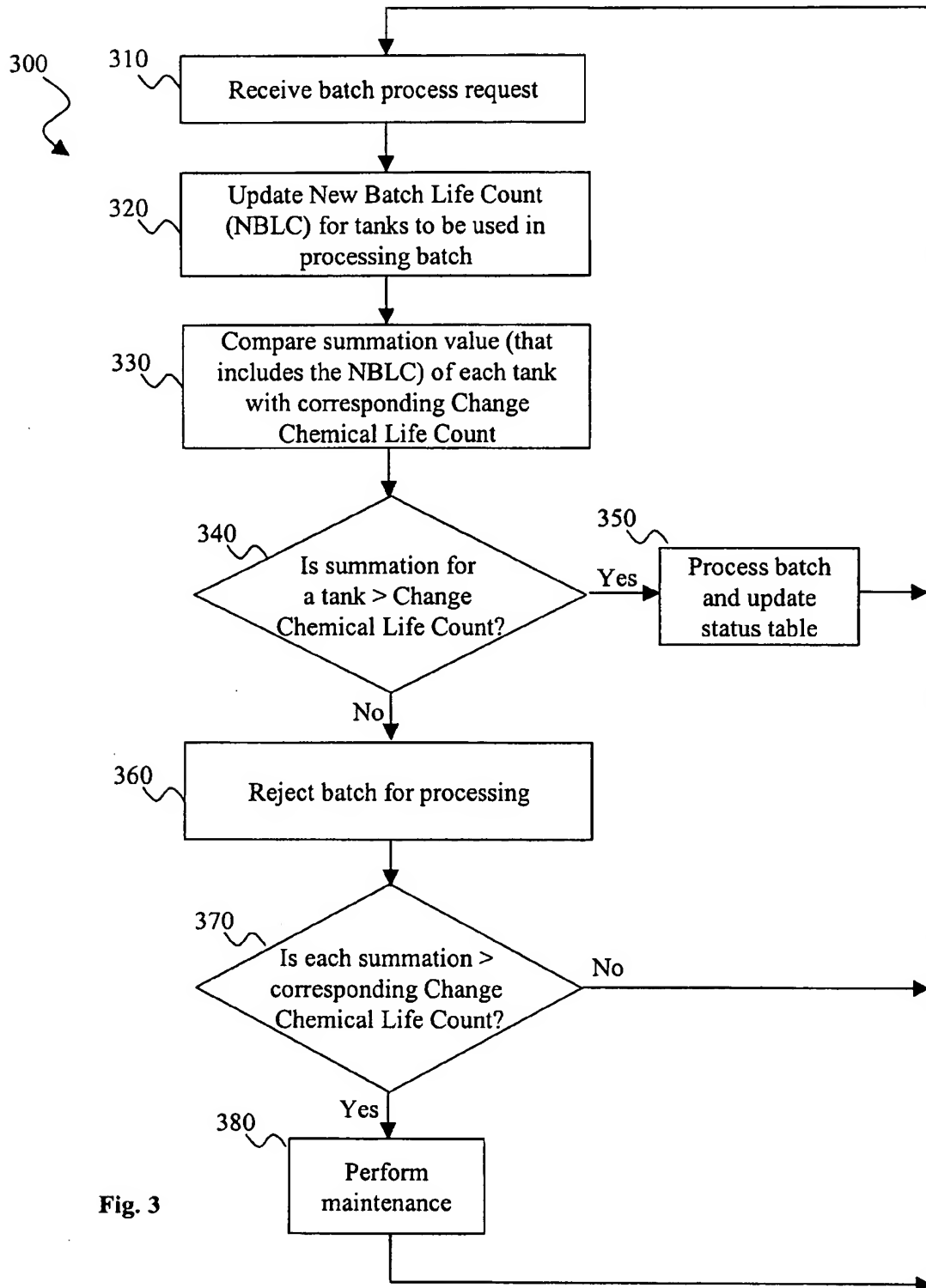


Fig. 3

Add Batch1 : Tank1 -> Tank2 -> Tank3

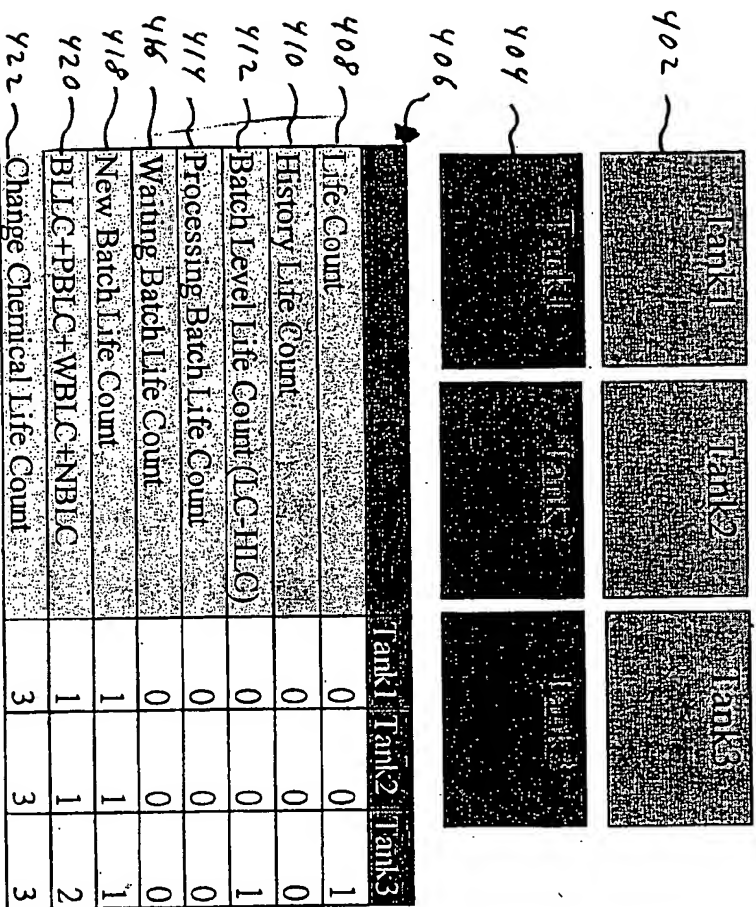


Fig. 4a

Add Batch2 : Tank1 -> Tank2 -> Tank3

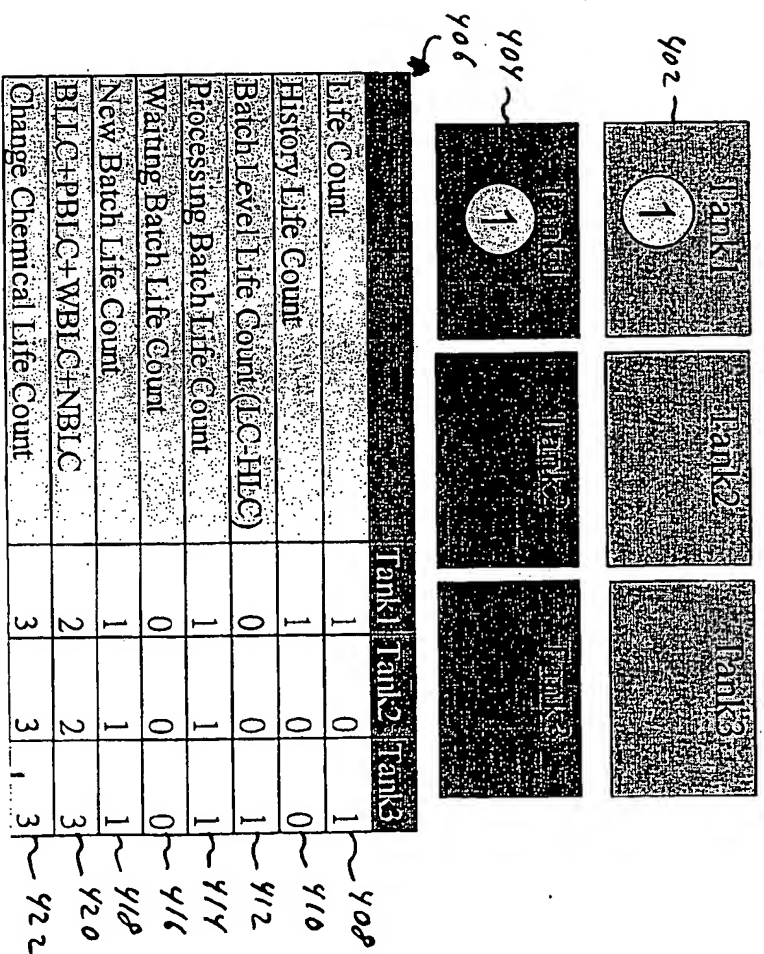


Fig. 4b

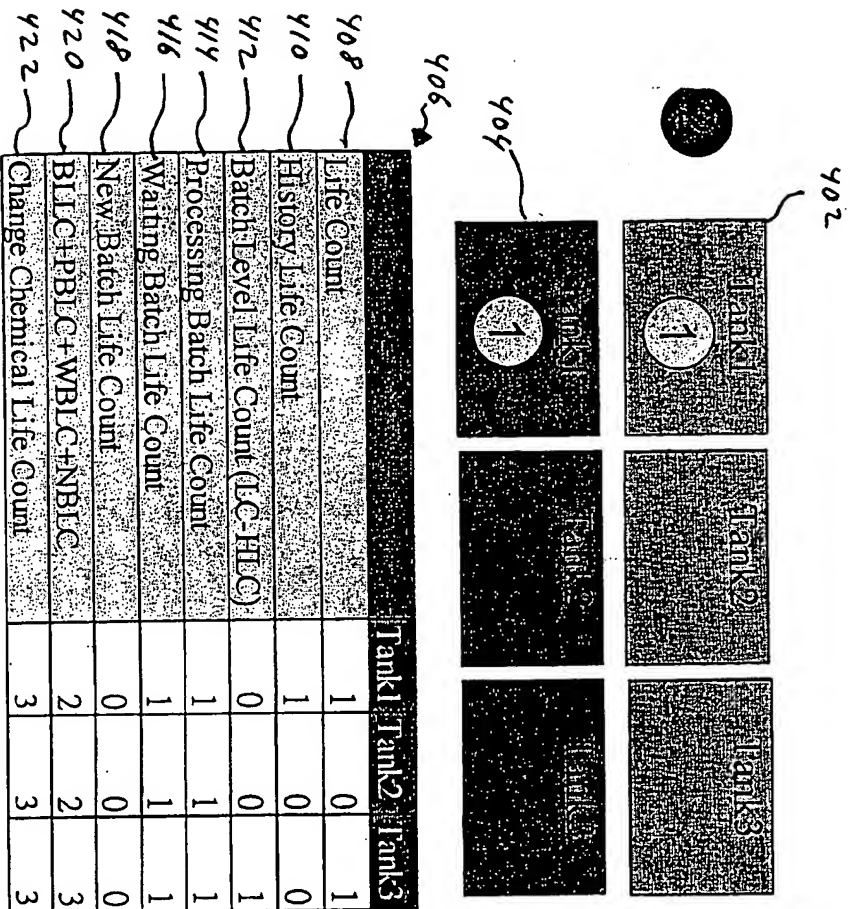


Fig. 4c

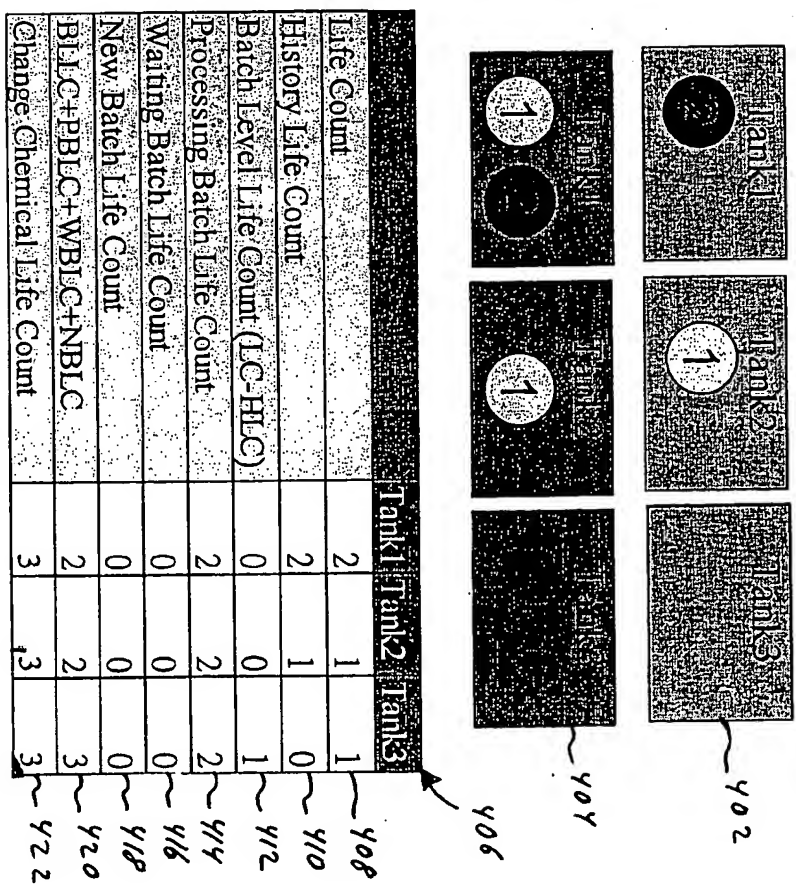
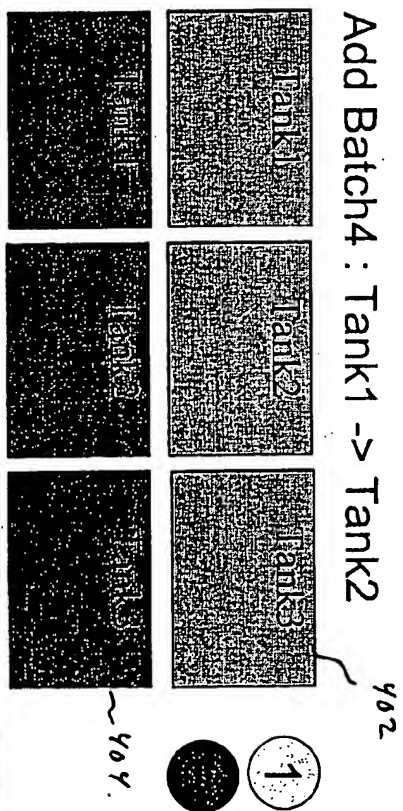


Fig. 4d

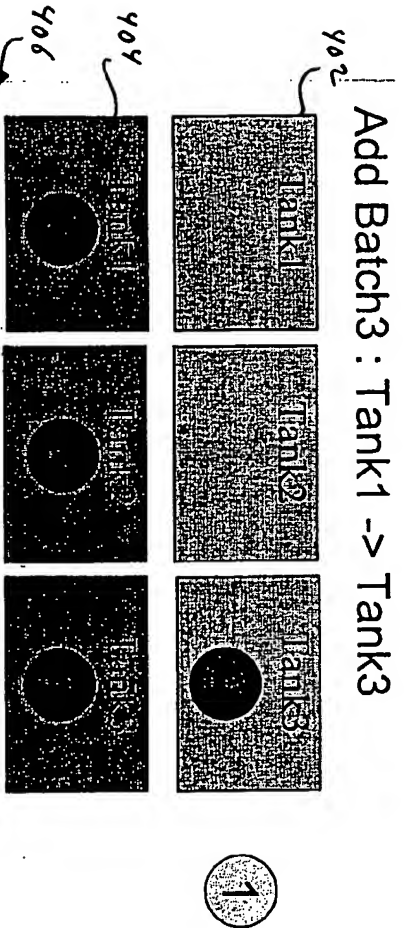
Add Batch4 : Tank1 -> Tank2



	Tank1	Tank2	Tank3	
Life Count	2	2	3	408
History Life Count	0	0	0	410
Batch Level Life Count (LLC-HLC)	2	2	3	412
Processing Batch Life Count	0	0	0	414
Waiting Batch Life Count	0	0	0	416
New Batch Life Count	1	1	0	418
BLC+PBLC+WBLC+NBLC	3	3	3	420
Change Chemical Life Count	3	3	3	422

Fig. 4f

Add Batch3 : Tank1 -> Tank3



	Tank1	Tank2	Tank3	
Life Count	2	2	3	108
History Life Count	1	1	1	410
Batch Level Life Count (LLC-HLC)	1	1	2	412
Processing Batch Life Count	1	1	1	414
Waiting Batch Life Count	0	0	0	416
New Batch Life Count	1	0	1	418
BLC+PBLC+WBLC+NBLC	3	2	4	420
Change Chemical Life Count	3	3	3	422

Fig. 4e

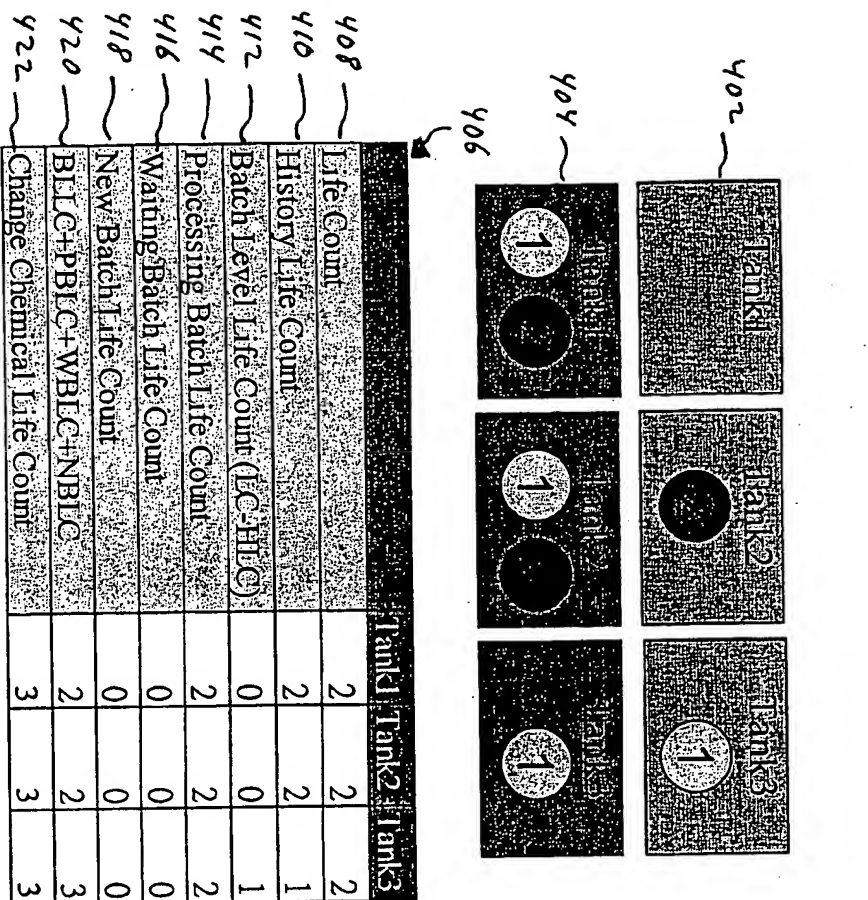


Fig. 43

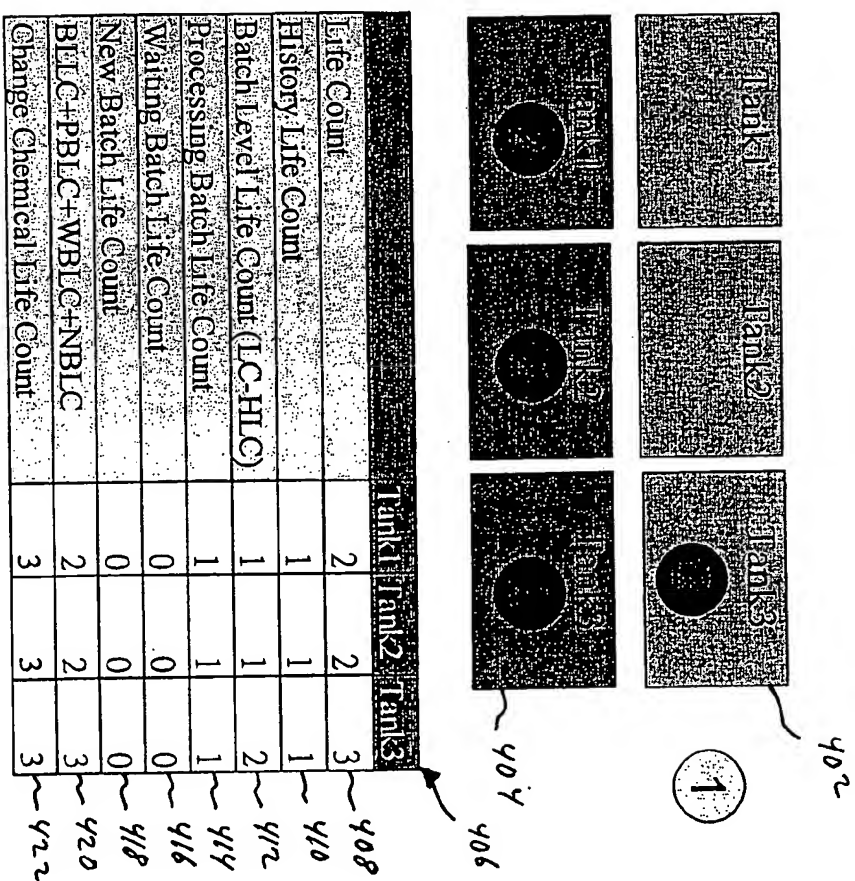


Fig. 44

SHEET 8 OF 8

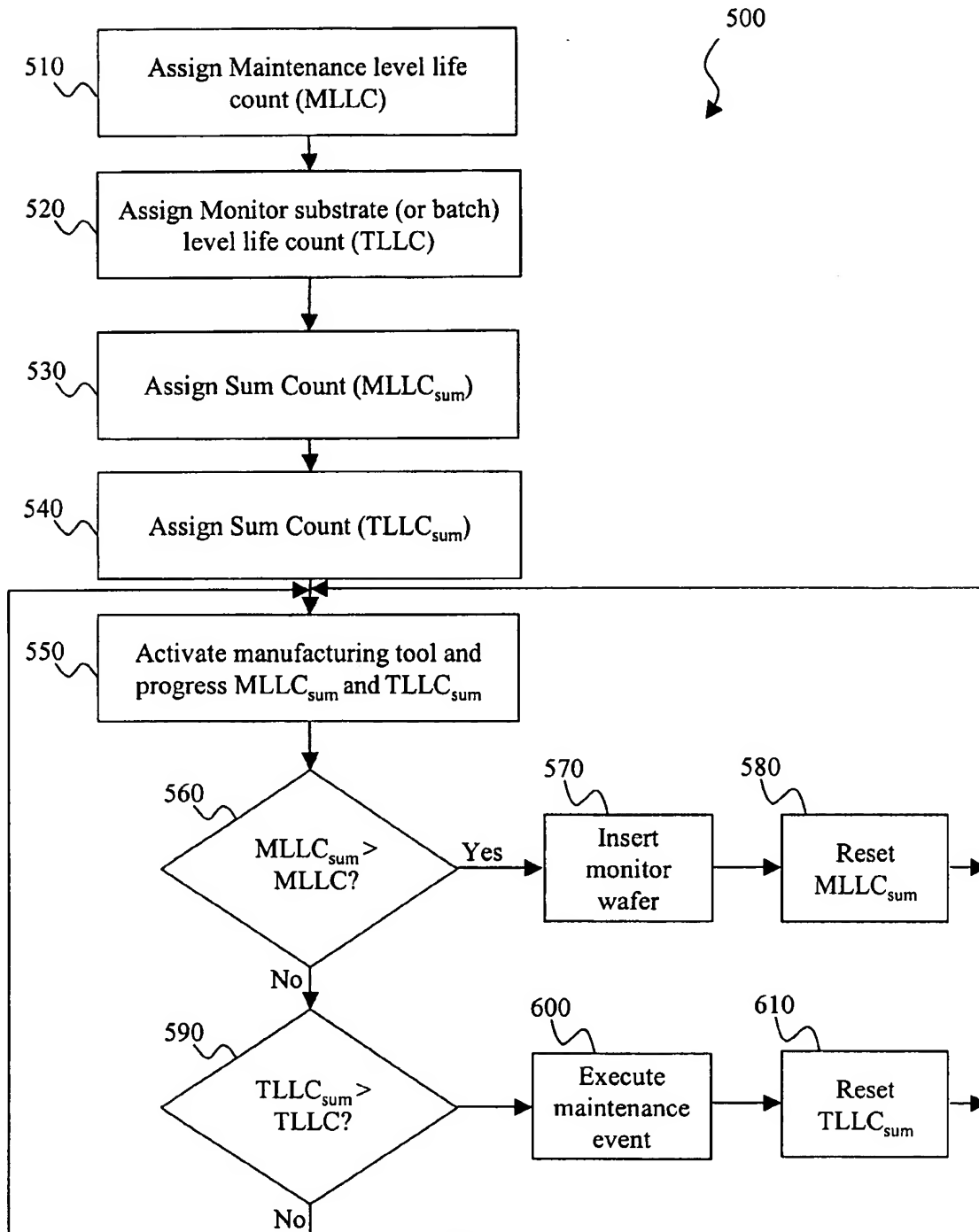


Fig. 5